

### SKU : 131367

The manual folding machines of the SBS E-series with their heavy and robust design are designed for bending long metal sheets of up to 3000 mm (118 in.) in length. Due to its angle stop, this series can also be used for the production of small series.

- Segmented upper tool
- Upper beam with hand-lever



## TECHNICAL SPECS

### WORKING AREA

|                        |         |
|------------------------|---------|
| Working length         | 2020 mm |
| Plate thickness (max.) | 2 mm    |
| Working height         | 920 mm  |

### MALE DIE

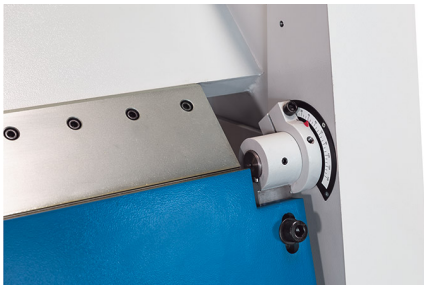
|        |        |
|--------|--------|
| Stroke | 120 mm |
|--------|--------|

### BENDING DIE

|                             |         |
|-----------------------------|---------|
| Bending angle (max.)        | 135 deg |
| Adjustment range for A axis | 15 mm   |

### MEASURES AND WEIGHTS

|  |                        |
|--|------------------------|
| Overall dimensions (length x width x height) | 2.8 m x 0.85 m x 1.3 m |
| Weight                                       | 1025 kg                |



## PRODUCT DETAILS

- The series has a rugged, very robust design and is impressively easy to handle while delivering maximum accuracy.
- All models of this series have a hardened, segmented male die.
- Segments can be removed individually, so all sides of the basin can be bent
- Adjustable angular stop for the production of angular small batches
- A manually adjustable rear gauge is available as an option

## STANDARD EQUIPMENT

Segmented sharp nose tool type upper die  
Operator manual

## OPTIONAL EQUIPMENT

- manual back gauge SBS E 2020/2,0, SKU : 257386