

### SKU : 130785

The models in our KRM ST series take on bending work on workpieces up to 3000 mm (118 in.) in length. The heavy, medium-capacity round bending machines have a solid, closed machine frame and a motor-driven rear roller. Conical bending and pre-bending are among the features that allow you a wide range of applications for individual production in metalworking, steel and metal construction.

- Asymmetrical structure
- Motorized drive with 4 kW
- Hardened rollers
- Conical bender



## TECHNICAL SPECS

### WORKING AREA

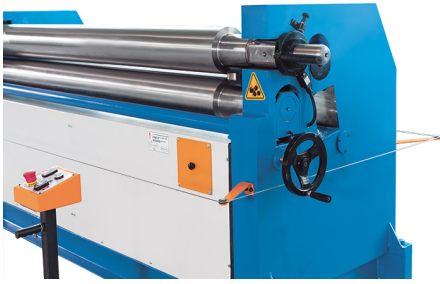
Working length	3050 mm
Plate thickness (max.)	4 mm
max. plate thickness with prebending	3 mm
max. plate thickness with prebending (Stainless steel)	1.5 mm
Max. plate thickness for conical bending	2 mm
Bending diameter (min.)	285 mm
Roll diameter	190 mm

### DRIVE CAPACITY

Motor rating main drive	4 kW
-------------------------	------

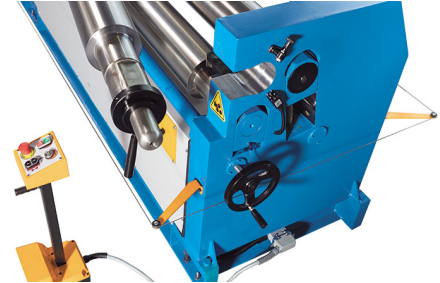
### MEASURES AND WEIGHTS

Overall dimensions (length x width x height)	5.2 m x 0.95 m x 1.3 m
Weight	3750 kg



## PRODUCT DETAILS

- Hardened rollers (standard) for a wide spectrum of materials
- Taper bending fixture
- Motorized rear roller adjustment
- Rigid steel construction
- High quality steel rollers
- 2 driven rolls
- Top roller swings out
- Lower roll with manual feed, motorized feed available as an option
- Central lubrication
- Separate control panel
- Meets CE requirements



## STANDARD EQUIPMENT

Hardened rollers  
Conical bending feature  
Back roll with motor  
Manual central lubrication  
Operator manual



## OPTIONAL EQUIPMENT

- digital readout for backroll, SKU : 253707

