



Plate Rolling Machines **KRM ST 25/6**

SKU : 130784

The models in our KRM ST series take on bending work on workpieces up to 3000 mm (118 in.) in length. The heavy, medium-capacity round bending machines have a solid, closed machine frame and a motor-driven rear roller. Conical bending and pre-bending are among the features that allow you a wide range of applications for individual production in metalworking, steel and metal construction.

- Asymmetrical structure
- Motorized drive with 4 kW
- Hardened rollers
- Conical bender



TECHNICAL SPECS

WORKING AREA

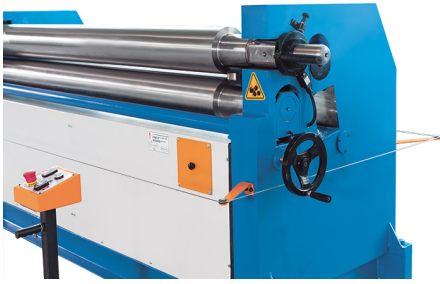
Working length	2550 mm
Plate thickness (max.)	6 mm
max. plate thickness with prebending	5 mm
max. plate thickness with prebending (Stainless steel)	2 mm
Max. plate thickness for conical bending	2 mm
Bending diameter (min.)	285 mm
Roll diameter	190 mm

DRIVE CAPACITY

Motor rating main drive	4 kW
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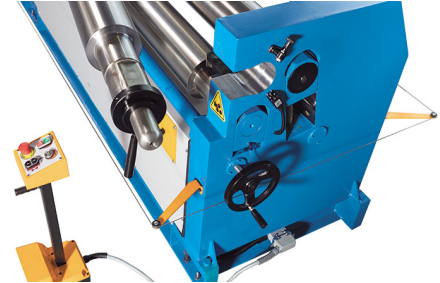
MEASURES AND WEIGHTS

Overall dimensions (length x width x height)	4.7 m x 0.95 m x 1.3 m
Weight	3400 kg



PRODUCT DETAILS

- Hardened rollers (standard) for a wide spectrum of materials
- Taper bending fixture
- Motorized rear roller adjustment
- Rigid steel construction
- High quality steel rollers
- 2 driven rolls
- Top roller swings out
- Lower roll with manual feed, motorized feed available as an option
- Central lubrication
- Separate control panel
- Meets CE requirements



STANDARD EQUIPMENT

Hardened rollers
Conical bending feature
Back roll with motor
Manual central lubrication
Operator manual



OPTIONAL EQUIPMENT

- digital readout for backroll, SKU : 253707

