

SKU : 131884

All machines in this series feature asymmetrical rolls. This geometry provides optimum traction even with thin metal sheets in the stretch-bending phase for high-precision bending. The rear roll is fed manually. The upper roll swivels outward for easy removal of tube-shaped bent workpieces.

- Motorized drive
- Braking motor
- Conical bender
- Hardened rollers with wire insertion grooves



TECHNICAL SPECS

WORKING AREA

Working length	2050 mm
Plate thickness (max.)	1.8 mm
Max. plate thickness for bending	1.5 mm
Bending diameter (min.)	135 mm
Roll diameter	95 mm
Roller speed	6 m/min

DRIVE CAPACITY

Motor rating main drive	1.1 kW
-------------------------	--------

MEASURES AND WEIGHTS

Overall dimensions (length x width x height)	3.03 m x 0.8 m x 1.13 m
Weight	635 kg

PRODUCT DETAILS

- Asymmetrical 3-Roll Bending Machine
- Hardened rollers, suitable for stainless steel
- Adjustable bottom and rear roller
- Standard series wire core groove
- Top roller swings out with eccentric closure
- Foot switch
- Manual feed or rear roller
- Brake motor
- Supplied with conical bending feature

STANDARD EQUIPMENT

Hardened rollers
Conical bending feature