

**SKU : 131881**

All machines in this series feature asymmetrical rolls. This geometry provides optimum traction even with thin metal sheets in the stretch-bending phase for high-precision bending. The rear roll is fed manually. The upper roll swivels outward for easy removal of tube-shaped bent workpieces.

- Motorized drive
- Braking motor
- Conical bender
- Hardened rollers with wire insertion grooves



### TECHNICAL SPECS

#### WORKING AREA

Working length	1050 mm
Plate thickness (max.)	3.3 mm
Max. plate thickness for bending	3 mm
Bending diameter (min.)	130 mm
Roll diameter	90 mm
Roller speed	6 m/min

#### DRIVE CAPACITY

Motor rating main drive	1.1 kW
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#### MEASURES AND WEIGHTS

Overall dimensions (length x width x height)	2.1 m x 0.8 m x 1.13 m
Weight	500 kg

## PRODUCT DETAILS

- Asymmetrical 3-Roll Bending Machine
- Hardened rollers, suitable for stainless steel
- Adjustable bottom and rear roller
- Standard series wire core groove
- Top roller swings out with eccentric closure
- Foot switch
- Manual feed or rear roller
- Brake motor
- Supplied with conical bending feature

## STANDARD EQUIPMENT

Hardened rollers  
Conical bending feature